***Ellen Ochoa: Reaching for the Stars***

**Unit 4, Lesson 5**

**Spelling Words  
geography**

**dislocate**

**manufacture**

**locality**

**evacuate**

**allocate**

**benefactor**

**graphic**

**populated**

**photograph**

**location**

**vacate**

**popular**

**vacant**

**population**

**graphite**

**vacancy**

**factory**

**vacation**

**autograph**

***Challenge Words***

**\*facsimile**

**\*vacuum**

**Vocabulary Words  
​transferring**

**responsibilities**

**confidence**

**discouraged**

**application**

**processes**

**eclipse**

**precise**

**varies**

**advance**